## Machine Series: APHS

Product Samples:

Horizontal Filling and Capping Machines


- Chocolate, Cereal Bars
- Tea / Spices
- Petfood
- Instant Meals
- Cosmetics / Hygiene Products

The film is unrolled (point 1) and the bags are formed (point 2).
The film is inserted until it reaches the photosensor (point 4).

The bottom and sides (point 5 \& 6) are sealed
The tear notch is added (point 7) and the pouch is cut (point 8).
The pouches are pulled by the machine and are opened (point 9 \& 10).
The pouches are filled and sealed (point 11 \& 12)
The finished product is discharged from the machine (point 13 \& 14).


| Model: | $\begin{aligned} & \text { APHS- } \\ & 110 \end{aligned}$ | APHS- $130$ | APHS-180 | $\begin{aligned} & \text { APHS- } \\ & \text { 180D } \end{aligned}$ | APHS-240 | APHS- 240D | APHS- $270 T$ | APHS 360Q |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Max. Bag Size | $\begin{aligned} & 110 x \\ & 120 \mathrm{~mm} \text { * } \end{aligned}$ | $\begin{aligned} & 140 \mathrm{x} \\ & 180 \mathrm{~mm} \end{aligned}$ | $\begin{aligned} & 180 \times 225 \\ & \mathrm{~mm}^{*} \end{aligned}$ | $90 \times 180$ $\mathrm{mm}^{*}$ | $\begin{aligned} & 180 \times 225 \\ & \mathrm{~mm}^{*} \end{aligned}$ | $\begin{aligned} & 120 \times 225 \\ & \mathrm{~mm}^{*} \end{aligned}$ | $\begin{aligned} & 90 \times 180 \\ & \mathrm{~mm}^{*} \end{aligned}$ | $90 \times 180$ $\mathrm{mm} *$ |
| Max. Bag <br> Volume | 60 ml | 160 ml | 400 ml | 100 ml | 1000 ml | 180 ml | 100 ml | 100 ml |
| Power | $40-80$ <br> pcs/min | $40-80$ <br> pcs/min | $40-80$ <br> pcs/min | $120-180$ <br> pcs/min | $30-70$ <br> pcs/min | $100-160$ $\mathrm{pcs} / \mathrm{min}$ | $150-240$ <br> pcs/min | 200-320 <br> pcs/min |
| Max. <br> Connected <br> Load | 2 kW | $3,5 \mathrm{~kW}$ | $4,5 \mathrm{~kW}$ | 4,5 kW | $5,5 \mathrm{~kW}$ | $5,5 \mathrm{~kW}$ | 10,5 kW | 14 kW |
| Weight: | 600 kg | 900 kg | 1400 kg | 1500 kg | 2000 kg | 1800 kg | 2500 kg | 3000 kg |

